



Art.-No.: 6.2370.1500

2370

Multi Orange

Characteristics

Easy to sand Low- viscosity self- leveling 2-component polyester light filler for leveling dents and unevenness in car repairs.
Multi Orange is characterized by its very smooth and pore- free surface the use of an additional fine filler can be dispensed with.
Adhesion to iron, steel, aluminum, galvanized surfaces, GRP and Wood. No sagging of the filler.

V.O.C. Value

EU limit value for the product category B / b 250 g / l
This product contains max. 10 g / l

Tech Tip

- Adhesion to iron, steel, aluminum, galvanized surfaces, GRP and Wood.
- Use 4CR 2900.0051 white BPO Hardener
- Recommended mixing with 4CR Putty board 2690 (Onion board)
- Changes colour when sanded (sanding guide)
- Very easy sanding
- No Holes
- No sagging of the filler.

Once 4CR 2370 has dried and has been sanded, if needed of sealing of eventual pores cover putty stains with 4CR Filler.



Application

Processing conditions from 10°C and up to 80% relative air humidity.
The polyester putty will not fully harden at under +10 C.

Substrate treatment:

iron, steel, aluminum, galvanized surfaces, GRP and Wood:
Clean, derust and sand the surface, degrease with anti-silicone.

Old coatings:

Remove by sanding all traces of old thermoplastic coats (nitrocellulose based paint, 1K-acrylic coats) as well as acid reacting coats (Washprimer) and synthetic paints.

Primary coats to be treated:

EP primer after they have complete cured.

Insufficient or an excess addition of hardener can result in a starchy overcoat. A sealing of the surface with 4CR Filler is recommended.

Technical Data

Mixing ratio	100 : 2
Pot life	3 - 4 Min.
Sanding (20°C) Hardener	after approx. 20- 25 min. 2900.0051 BPO white
Colour	Orange
Solids content (weight-%):	80.9 %
Density at 20 °C:	1.212 g/cm ³ (DIN EN ISO 2811-1)



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Storage and Transportation

At least 12 months, if the original tins are kept closed.